

---

# TABLE OF CONTENTS

---

<b>SAFETY NOTICE</b> .....	<b>IX</b>
<b>INTRODUCTION</b> .....	<b>X</b>
VEHICLE IDENTIFICATION NUMBER.....	X
ENGINE SERIAL NUMBER .....	X
LIST OF ABBREVIATIONS USED IN THIS MANUAL.....	X
ARRANGEMENT OF THIS MANUAL .....	XII
GENERAL INFORMATION.....	XIV
ILLUSTRATIONS AND PROCEDURES .....	XIV
SELF-LOCKING FASTENERS PROCEDURE .....	XIV
LOCTITE APPLICATION PROCEDURE.....	XV
THREADLOCKER .....	XV
STRIPPED THREAD REPAIR .....	XVI
GASKET COMPOUND .....	XVII
MOUNTING ON SHAFT .....	XVII
CASE-IN COMPONENTS .....	XVIII
TIGHTENING TORQUE .....	XVIII
<b>01 MAINTENANCE</b> .....	
<b>01 – MAINTENANCE CHART</b> .....	<b>1</b>
<b>02 – STORAGE</b> .....	<b>3</b>
GENERAL .....	3
ENGINE .....	3
FUEL SYSTEM.....	4
DRIVE SYSTEM .....	4
STEERING/FRONT SUSPENSION .....	5
SUSPENSION.....	5
ELECTRICAL.....	5
VEHICLE .....	5
<b>03 – PRESEASON PREPARATION</b> .....	<b>7</b>
ENGINE .....	7
FUEL SYSTEM.....	7
DRIVE SYSTEM .....	8
ELECTRICAL SYSTEM.....	8
VEHICLE .....	8
<b>02 ENGINE</b> .....	
<b>01 – LEAK TEST</b> .....	<b>9</b>
LEAK TEST.....	9
PREPARATION .....	9
PROCEDURE .....	11
FINALIZING REASSEMBLY.....	13
ENGINE LEAK VERIFICATION FLOW CHART .....	14
<b>02 – AIR INTAKE SYSTEM</b> .....	<b>15</b>
AIR FILTER/AIR INTAKE SILENCER REMOVAL (BODY SIDE) .....	16
AIR FILTER/AIR INTAKE SILENCER INSTALLATION (BODY SIDE).....	16
AIR INTAKE SILENCER REMOVAL (ENGINE SIDE) .....	16
AIR INTAKE SILENCER INSTALLATION (ENGINE SIDE) .....	17
ADAPTOR PLATE REMOVAL .....	17
ADAPTOR PLATE INSTALLATION .....	17
INTAKE DEFLECTOR/FILTER REMOVAL.....	17