
TABLE OF CONTENTS

SECTION	PAGE
INTRODUCTION	3
1 SPECIAL TOOLS	13
2 INSTALLATION AND PREDELIVERY	23
3 MAINTENANCE	59
4 ENGINE COVER SERVICE	73
5 ENGINE MANAGEMENT MODULE (EMM)	79
6 SYSTEM ANALYSIS	97
7 ELECTRICAL AND IGNITION	111
8 FUEL SYSTEM	145
9 OILING SYSTEM	169
10 COOLING SYSTEM	183
11 POWERHEAD	193
12 MIDSECTION	221
13 GEARCASE	269
14 TRIM AND TILT	291
15 MANUAL STARTER	303
SAFETY	S-1
INDEX	I-1
TROUBLE CHECK CHART	T-1
DIAGRAMS	
<i>EMM</i> SERVICE CODE CHART	