

**Exploded View**

No.	Fastener	Torque			Remarks
		N·m	kgf·m	ft·lb	
1	Handlebar Clamp Bolts	25	2.5	18	2T
2	Steering Stem Head Nut	98	10	72	
3	Steering Stem Nut	4.9	0.50	43 in·lb	T
4	Front Fork Clamp Bolts (Upper)	23	2.3	17	AL
5	Front Fork Clamp Bolts (Lower)	20	2.0	15	AL

- 6. Handlebar Clamp
- 7. Handlebar
- 8. Handlebar Holder
- 9. Steering Stem Head Bracket
- 10. Upper Tapered Roller Bearing
- 11. Head Pipe
- 12. Lower Tapered Roller Bearing
- 13. Steering Stem

AD: Apply adhesive cement.

AL: Tighten the two clamp bolts alternately two times to ensure even tightening torque.

G: Apply grease.

2T: Apply 2-stroke oil.

T: First, tighten the stem locknut with 39 N·m (4.0 kgf·m, 29 ft·lb) of torque, then loosen it and retighten it with 4.9 N·m (0.50 kgf·m, 43 in·lb) of torque.