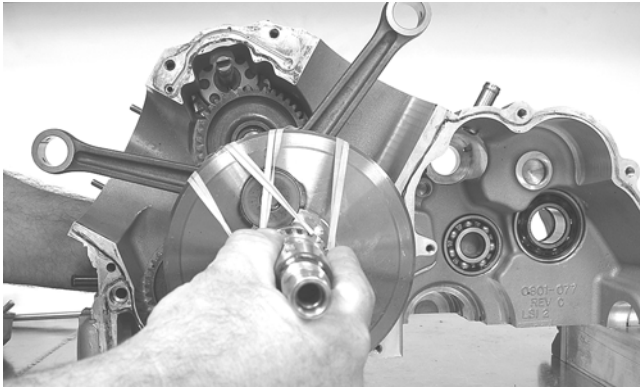


GZ328A

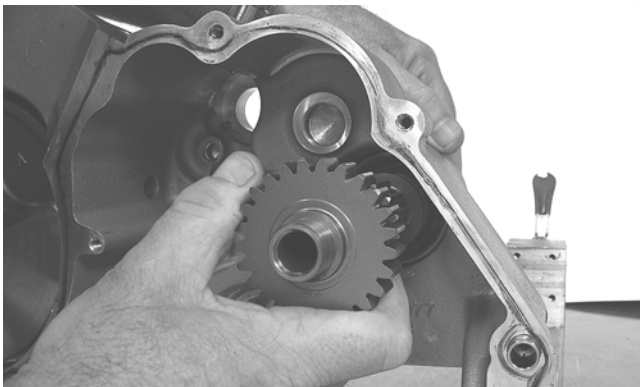
4. Install the countershaft gear onto the countershaft and secure with a snap ring (flat-side away from the gear).
5. Using rubber bands to support the connecting rods, carefully install the crankshaft assembly into the crankcase.



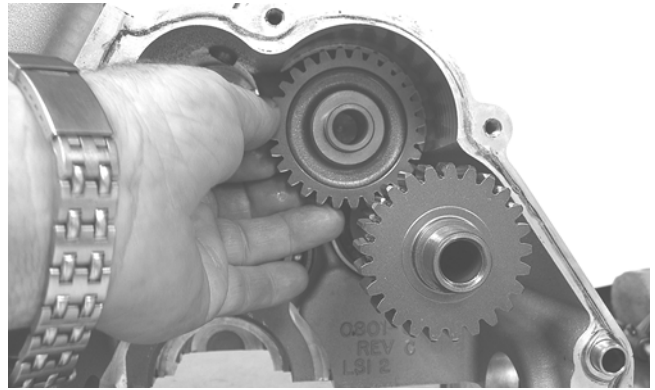
GZ330

■NOTE: It will be necessary to rotate the crankshaft back and forth to engage the teeth of the oil pump and countershaft gears.

6. Install the driveshaft; then with a flat washer on each end of the reverse idler assembly, install into the crankcase.

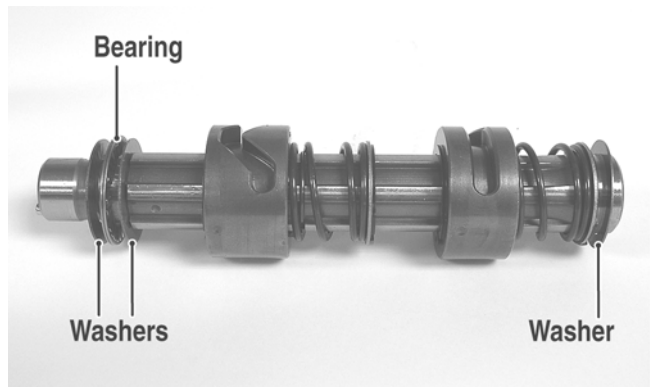


GZ332



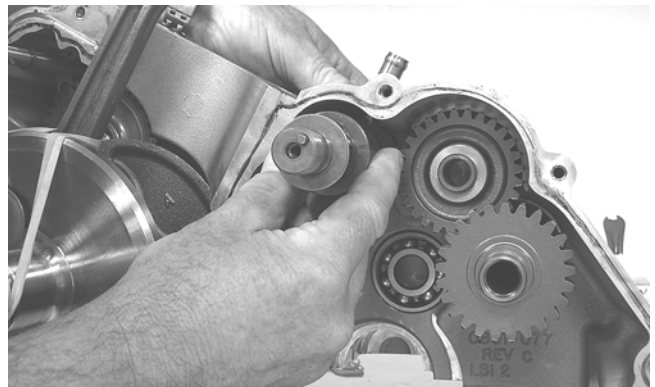
GZ333

7. Install the gear shift shaft into the crankcase making sure the flat washer is in place on the gear shift position switch end and the bearing assembly on the gear shift stop end.



GZ334A

3



GZ335

8. Place two flat washers on the drive gear end of the countershaft and one flat washer on the high driven gear end; then with shift forks and shift fork shaft, install the countershaft assembly into the crankcase.